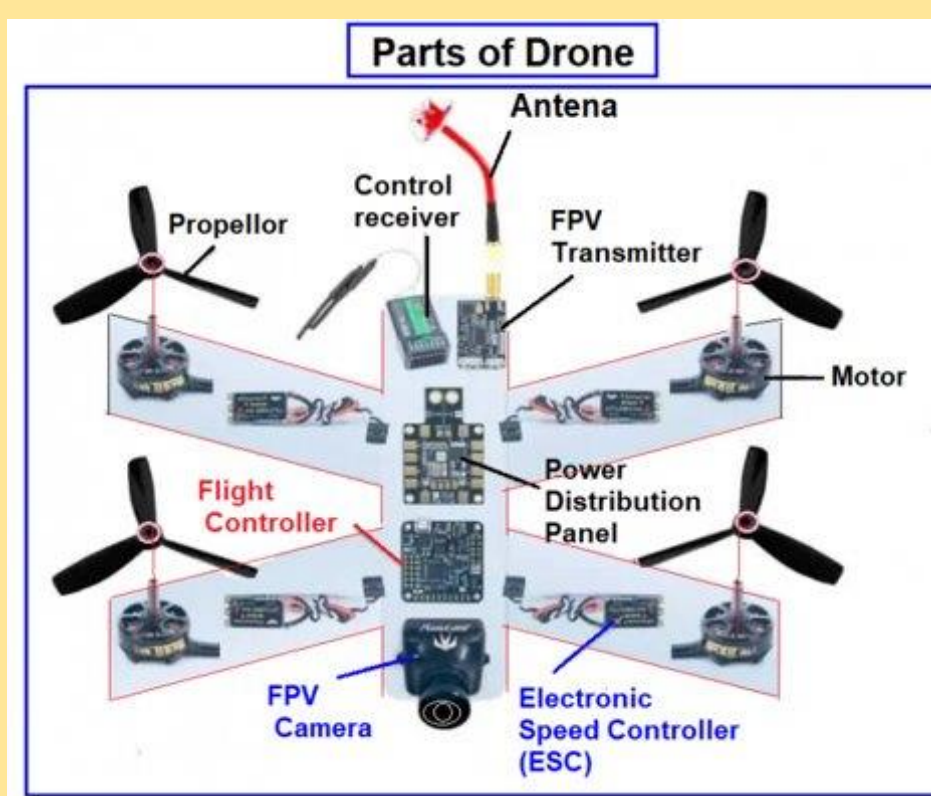


# Structural Optimization of Quadcopter Landing Gear

Fall 2022  
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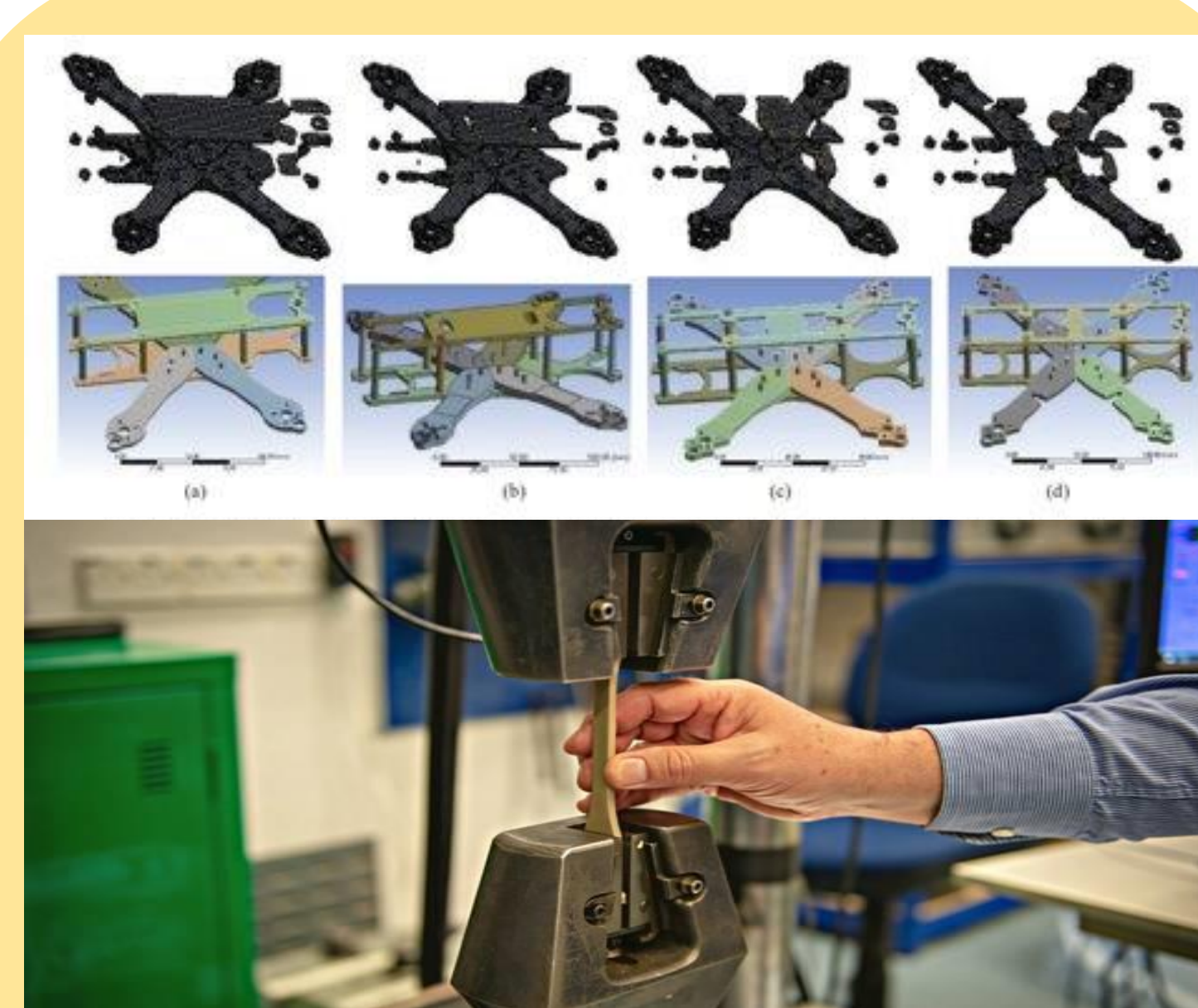
**Objective:** To design and optimize a landing gear with a small carrying apparatus that will be attached to a drone. This drone will be used to carry emergency medication from a nearby pharmacy to a hospital.

## Background



**Drone Research:**

- Parts
- Function
- Performance



**Further Research:**

- Topology optimization
- Types of material testing for additive manufacturing materials



**Japanese Wood Joinery:**

- Inspiration for leg joint connection



**Drone for Project**

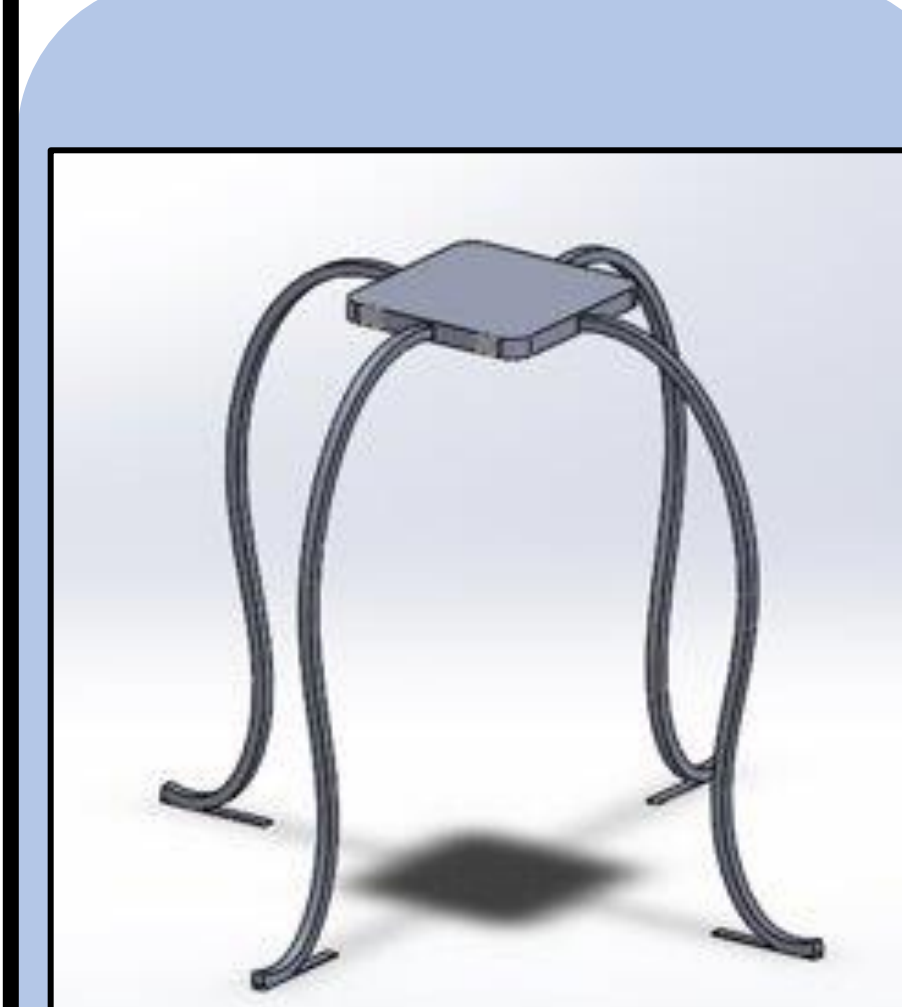
- Thanks to Drone Express



**Tensile testing:**

- extract material properties from ABS

## Design & Analysis

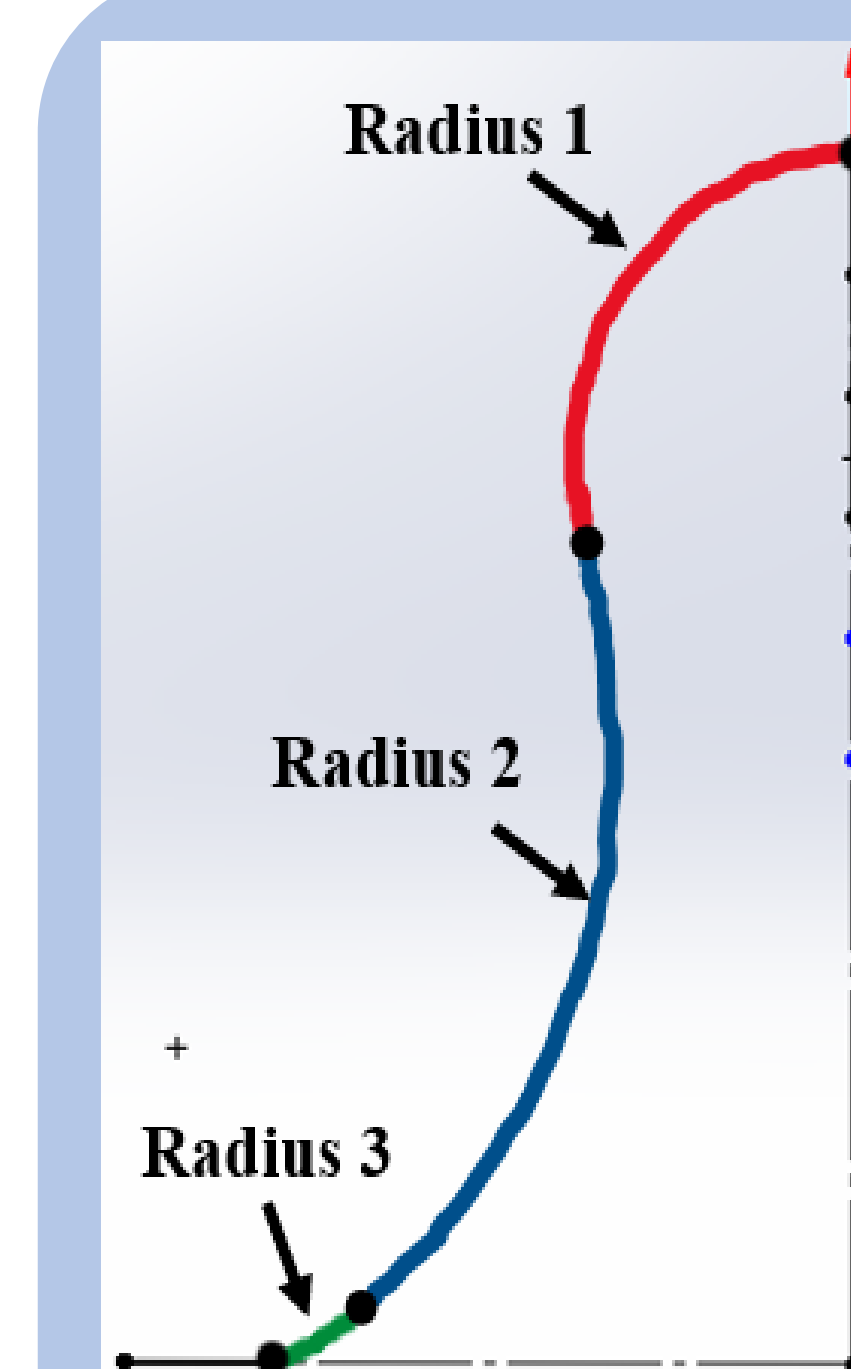


Design Iteration 1



**Cross-section of legs:**  
Circular (left) vs. Rectangular (right)

Final optimization of leg resulted in:  
R1= 57 mm, R2= 133 mm, R3= 62 mm



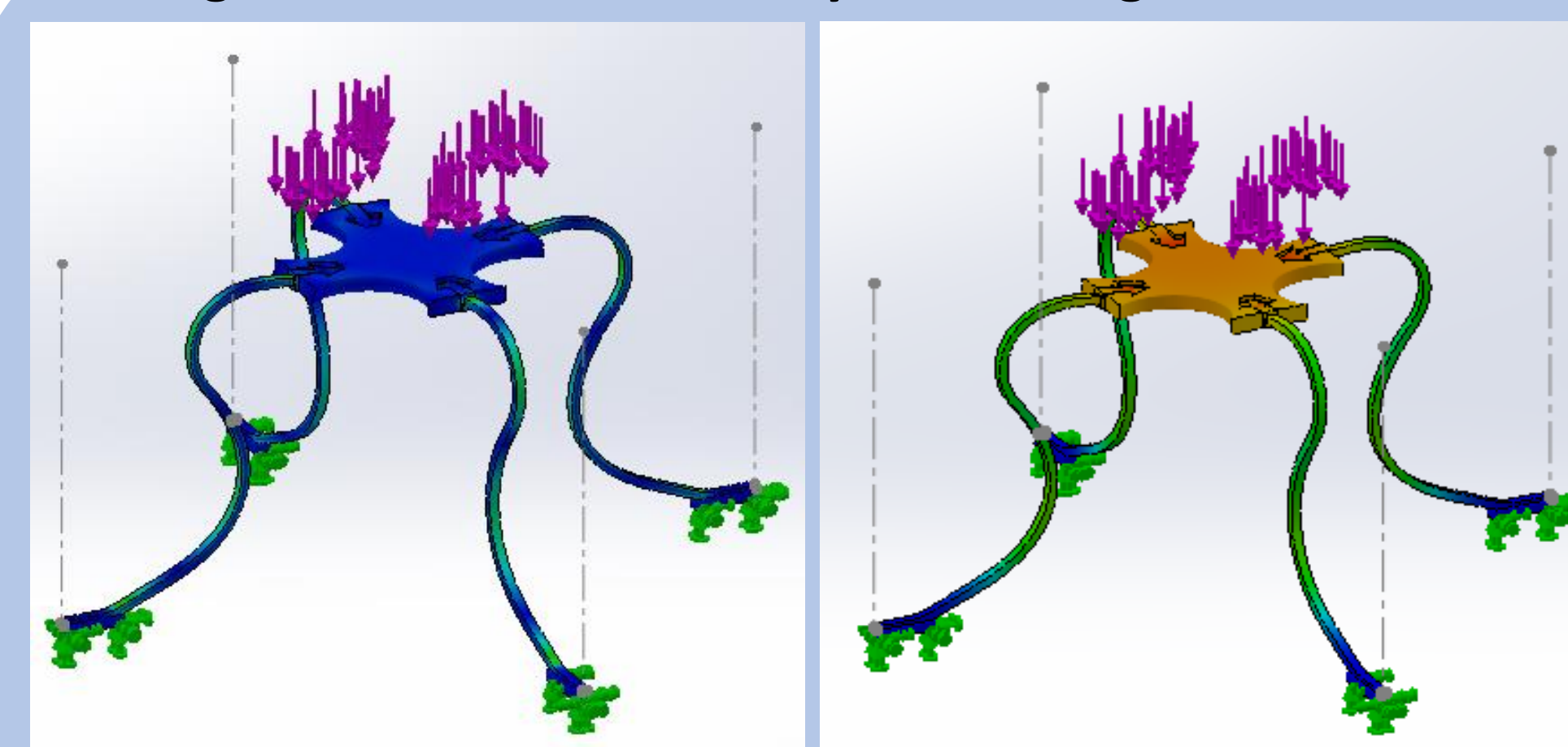
**FEA Optimization of leg:**

- Minimize stress and weight
- Based off the 3 radii above

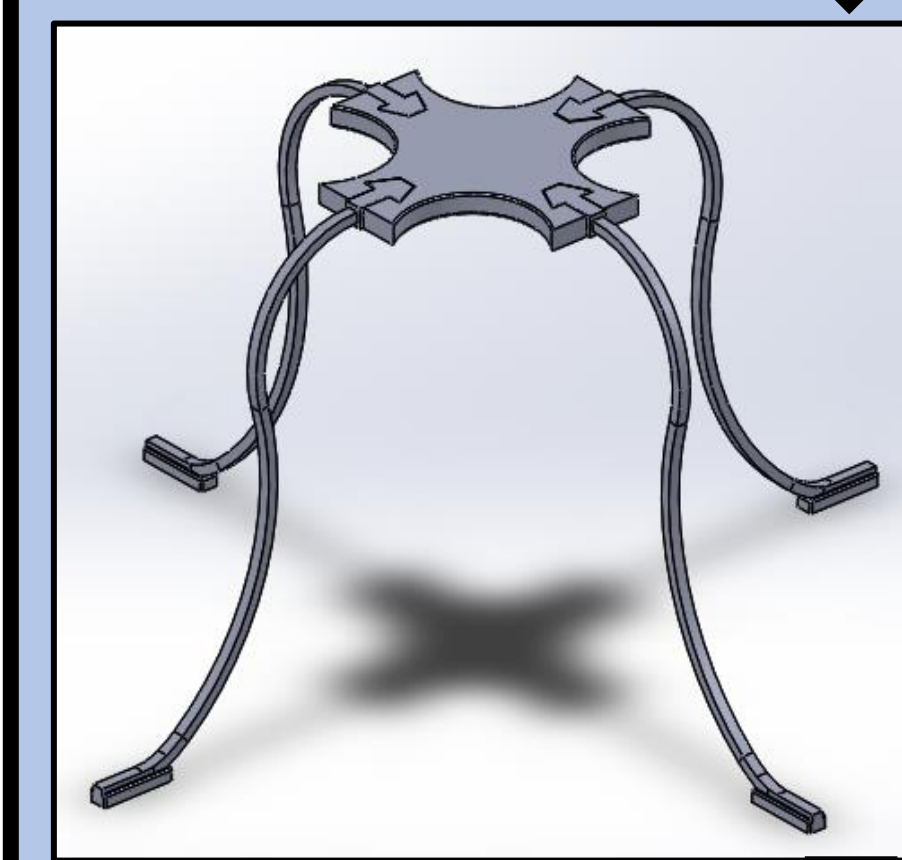


Design Iteration 2

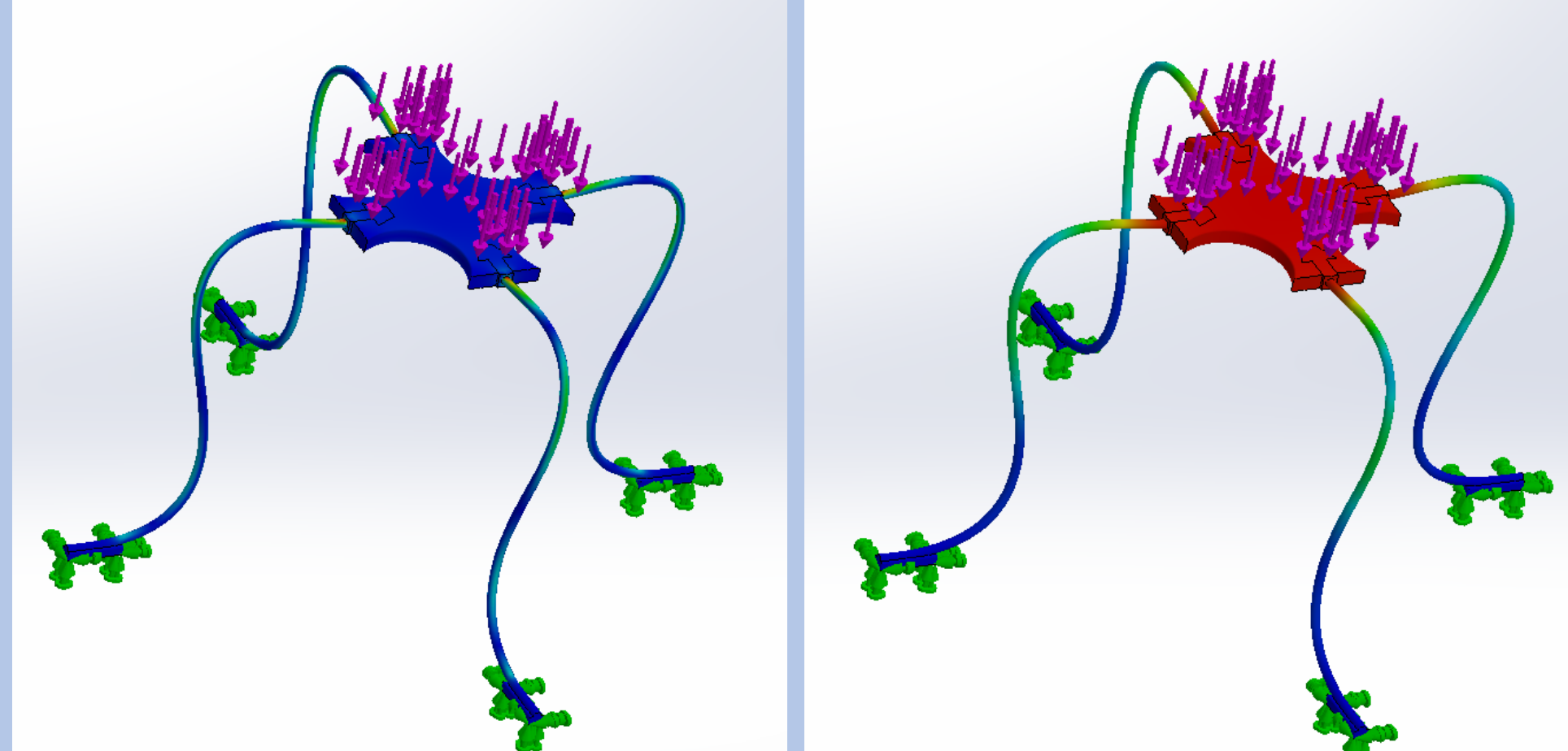
**Design Iteration 3 Static Analysis: Rectangular VS Circular**



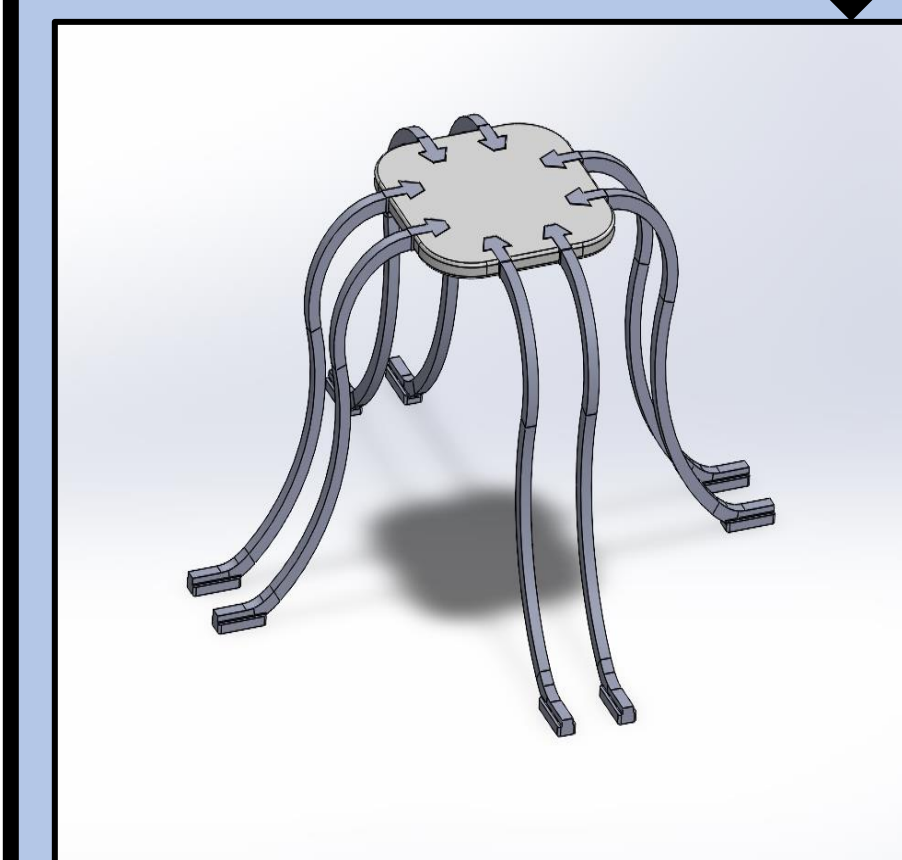
Stress (left) and Displacement (right) results from static analysis of design iteration 3 with (6 x 5) mm rectangular cross-section.



Design Iteration 3

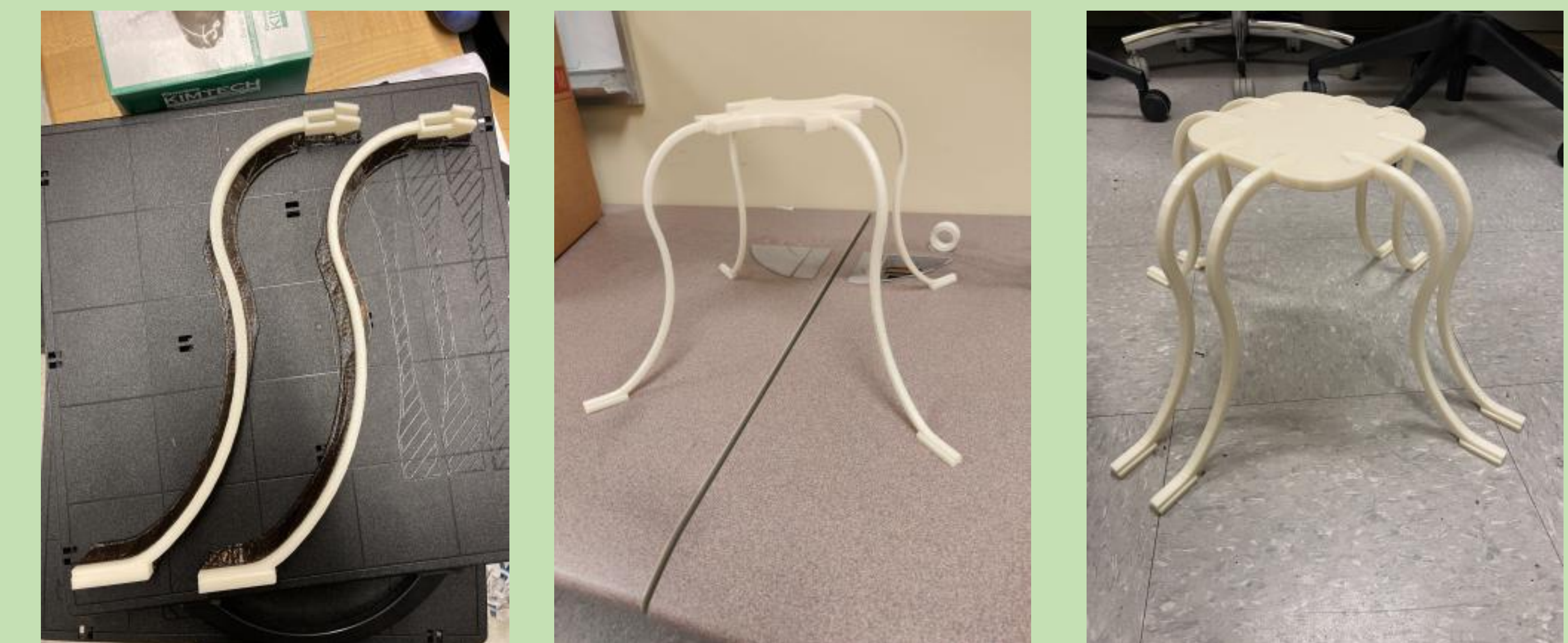


Stress (left) and Displacement (right) results from static analysis of design iteration 3 with 5 mm diameter circular cross-section.



Design Iteration 4

## Results

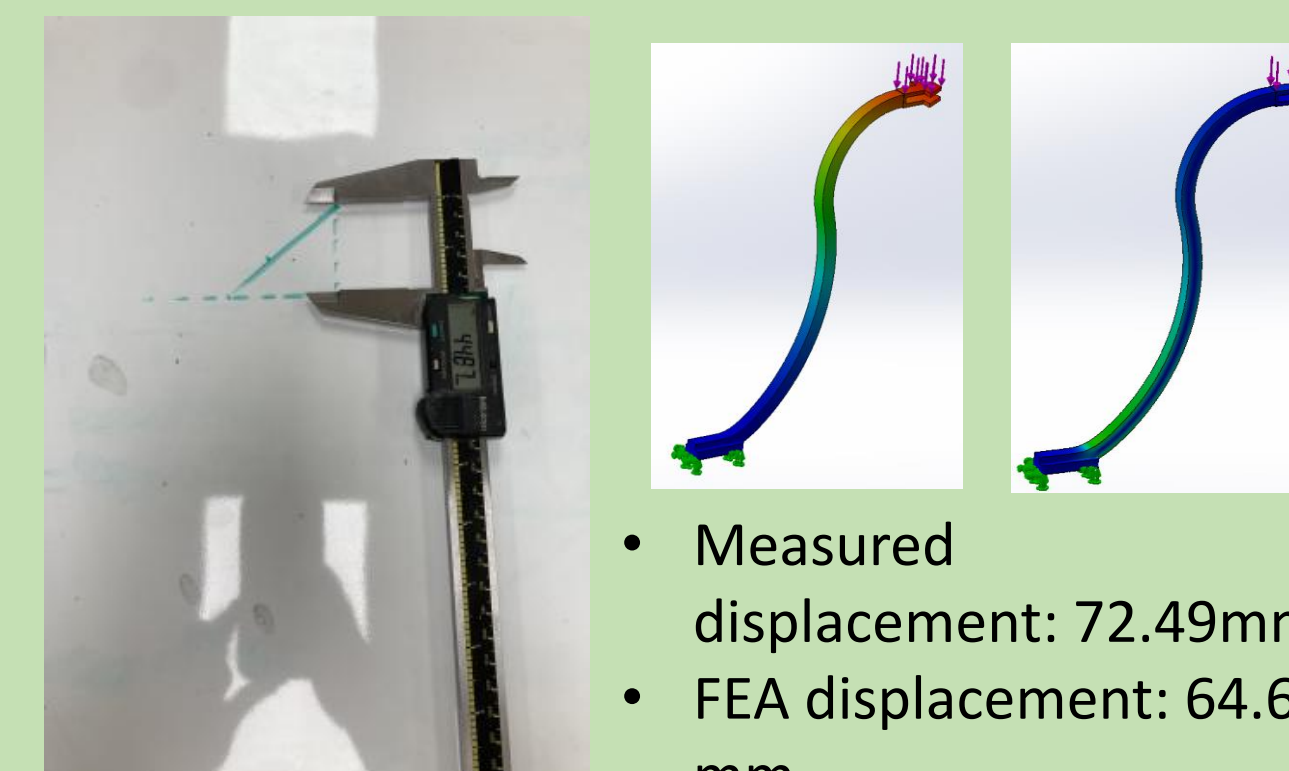


Printing: Landing gear legs/design iteration 3/design iteration 4—all ABS material



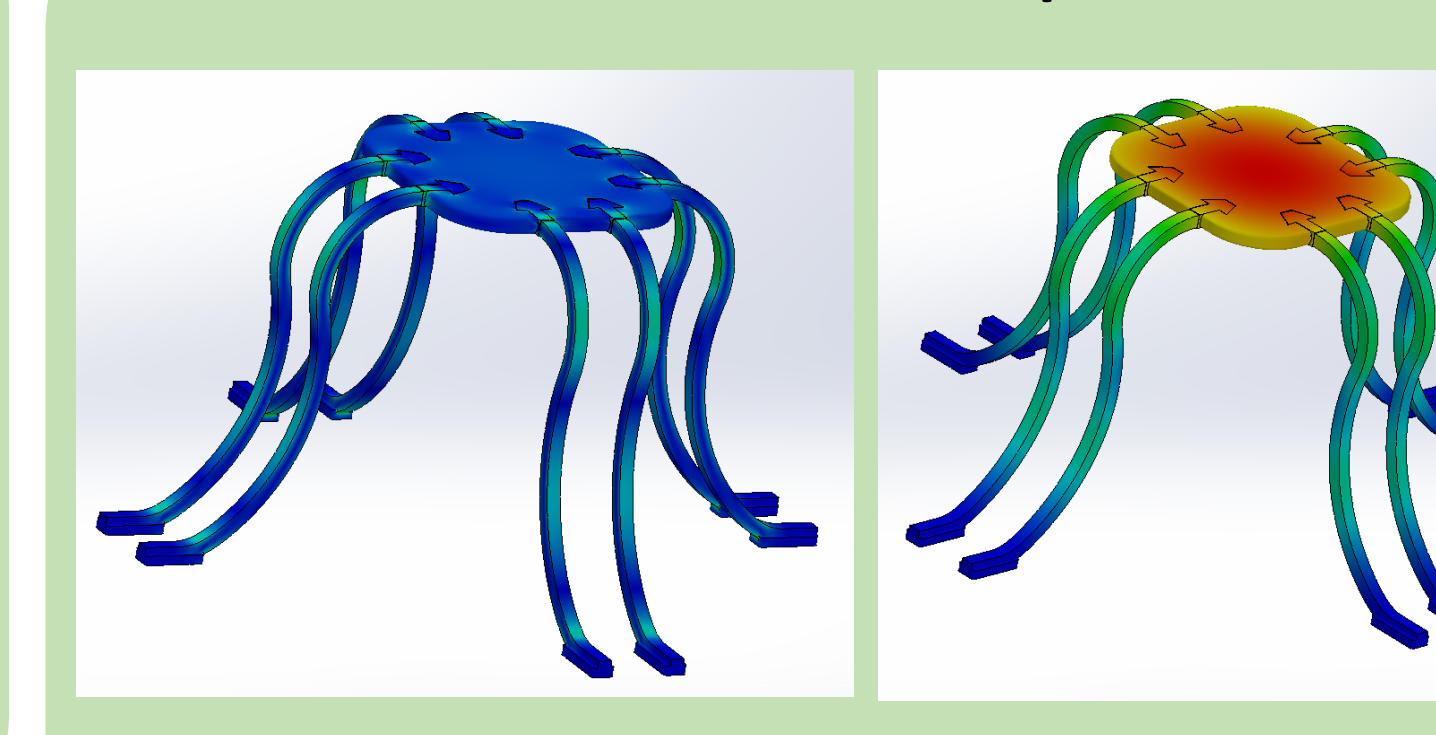
Static testing of landing gear assemblies and leg followed by dynamic testing of assembly.

**Static Test Stress and Displacement (one leg):**



- Measured displacement: 72.49mm
- FEA displacement: 64.65 mm
- Error: 10%

**Static Test Stress and Displacement:**



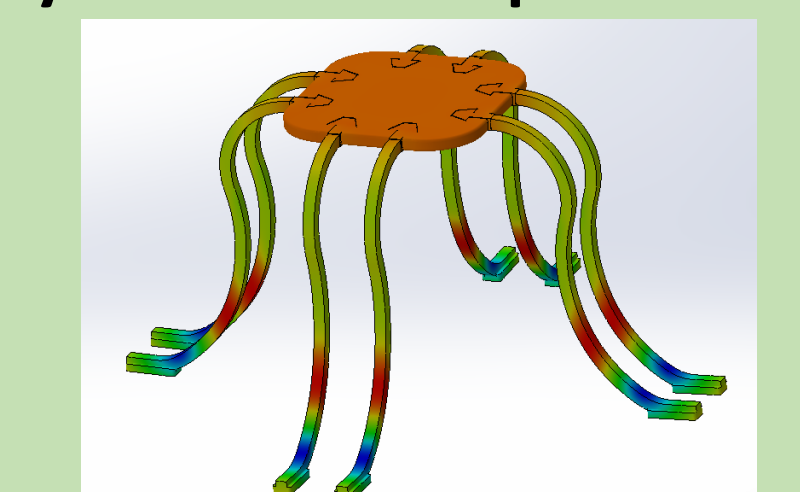
Design Iteration 4



**Safety Parameters:**

- Drone landing in enclosed cage on landing pad
- Careful communication between pilot and receiver
- Mandatory safety lessons

**Dynamic Test Displacement:**



Design Iteration 4

**Acknowledgments:** Thank you to Dr. Harok Bae, Dr. Craig Baudendistel, and Michael Rhineheimer along with the Drone Express team.